

Chemical Properties				Composition , Max.%					
	Carbon	Mangan ese	Phosphou rs	Sulphur	Copper	Nicket	Chormium A	Molybden umA	Vanadium A
Grade A	0.25	0.95	0.05	0.045	0.5	0.4	0.4	0.15	0.08
				80	3.73	0.147	1.62	1.09	20230
Grade B	0.3	1.2	0.05	0.045	0.5	0.4	0.4	0.15	0.08